
































Time cost

date	deepen design stage	manufacture stage	total time (hour)
2015.01.28	 		
2015.01.29	 		
2015.01.30	 		
2015.01.31	 		
2015.02.01	 		
2015.02.02	 		
2015.02.03	 		
2015.02.07		15:00 - 23:00, 撕纸  	16 (8x2)
2015.02.08		10:00 - 18:00, 拧螺丝  	16 (8x2)
2015.02.09		5:45 - 7:30, 拧螺丝 21:00 - 23:30, 拧螺丝 	4
2015.02.10		6:45 - 7:30, 拧螺丝 21:00 - 23:30, 1-2层 	3
2015.02.11		6:45 - 7:30, 2层 21:00 - 23:30, 3层,box 	3
2015.02.12		6:45 - 7:30, 3层 21:00 - 23:30, 3层 	3
2015.02.13		9:30 - 11:30, 8层 	2
2015.02.14		9:30 - 12:30, 4-5层 16:00 - 23:00, 8层  	20 (10x2)
2015.02.15		17:30 - 23:30, 6-7层  	12 (6x2)
2015.02.16		20:00 - 23:30, 打包装  	7 (3.5x2)
2015.02.17		9:30 - 10:30, send via DHL (572 7161 580)  	1

total: 87

Manufacture cost

item	quantity	price (CNY)
Acrylic processing	2 sets	1510
Acrylic screw	1200 sets	257
Stainless steel screw	150 sets	40
Wrench tool	1 sets	20
Screwdriver tool	2 sets	23
Wood pedestal	4 sets	194
Wooden box	2 sets	350
Sponge	2 sets	70
Pearl cotton		25
Bubble film		60
DHL Express	2 sets	2178
		total: 4727